



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200

D4406-041
Job Sheet 176923



Part No: D4406-041

Job Qty: 4 ea

Part Name: Fwd Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/3/18

Job Tracking No:

Due Date: 5/23/18

Created By: Linda Lacelle

Type: SOLD

Description:

Note: DWG REV D IPP rev A 11.06.06 new issue EC verified by: DD IPP rev B 12.02.06 as per dwg rev PB1 DD
verf: EC IPP REV: C 15.11.16 AS PER PD1 DD VERF: JLM IPP REV: D 16.02.05 AS PER DWG REV: D DD
VERF: JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea		5/23/18	0.00	0.00	Start Up Large Fab-2		DYC 18/05/03
150	Large Fab	4 pcs		5/23/18	0.00	12.12	Large Fab 8		DYC 18/05/07
160	QC	4 pcs		5/23/18	0.00	0.00	QC9		JD 18-05-10
165	QC	4 pcs		5/23/18	0.00	0.00	QC5		JD 18-05-10
170	Small Fab	4 pcs		5/23/18	0.00	0.33	Small Fab-6		JMD 10/05/2018
180	QC	4 pcs		5/23/18	0.00	0.00	QC5		MAY 18 2018
190	Packaging	4 pcs		5/23/18	0.00	0.00	Packaging3-2	FP002	B/E 18-05-18
200	QC21-SA	4 Ea		5/23/18	0.00	0.00	QC21		MD 18/05/18

Part Op 150 - 1- Weld D4407-041 to wearplate as per dwg D4406 304 S.S. Welding Rod BATCH #: 1134492 2-
Descriptions: Transfer drill holes in bar

160 - QC9- Inspect visual per QSI004- Fusion Welds

165 - QC5- Inspect part completeness to step on W/O

170 - Apply coating as per dwg D4406 138854

180 - QC5- Inspect part completeness to step on W/O

190 - Identify as per dwg & Stock Location: LOCATION : FP002

200 - QC21- Final Inspection - Work Order Release

DAS
21 MAY 27 2018
9:50

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D4406-1	Plate	4 Ea (1 ea)	90-Start up Operation	
D4407-041	Bar Weldment	8 Ea (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D4406-1	4	7	0
	D4407-041	8	12	0

Part Specifications

Specifications could not be found.



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Container No: S068253



Part: D4406-041

Job No: 176923

Serial No/Batch: S068253

Revision:

Inspector:

Date: 05/03/18